

SINGER

132K2,K3

PARTS COMPLETE

FOR

No. 132K2 MACHINE

LIST OF PARTS

FOR

Nos. 132K2 and 132K3

MACHINES

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THE SINGER MANUFACTURING COMPANY

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NOTE. Due to the accuracy required for Gear alignment, Arm cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.

*97601	Arm	with 15404, 58003, two each 15405 and 94518.	12/32
8582	"	Dowel Pin (2)	
94518	"	Oiler for Front Bearing	
94548	"	" " Back Bearing	
56003	"	Oil Tube for 29599 with 52045	
29599	"	" " Packing (left)	
118c	"	Screw (1)	
97755	"	Shaft (horizontal)	
97603	"	" (") Flanged Bushing (back)	
97605	"	" (") " (") Drain Tube	
97604	"	" (") " (") Oil Pad	
446c	"	" (") " (") Set Screw	
97606	"	" (") " (front)	
97607	"	" (") " (") Oil Pad	
50084c	"	" (") " (") Set Screw	
97608	"	" (") Gear with two 50083c	
97609	"	" (") " Case (two pieces) with 121c and 50234d	
50234d	"	" (") " " Plug Screw	
121c	"	" (") " " Screw	
50083c	"	" (") " Set Screw	
97610	"	" (upright)	
97611	"	" (") Bushing (lower)	
575c	"	" (") " (") Set Screw	
97612	"	" (") " (upper)	
575c	"	" (") " (") Set Screw	
98437	"	" (") Gear (lower) with SS520c and 50200c	
50200c	"	" (") " (") Position Screw	
SS520c	"	" (") " (") Set Screw	
97613	"	" (") " (upper) with SS520c and 50200c	
50200c	"	" (") " (") Position Screw	
SS520c	"	" (") " (") Set Screw	
97614	"	Side Cap	
1226 h	"	" " Screw	12/33
97615	"	" " Cover	
20007	"	" " Thumb Screw	5/34
202247	"	Top Cover	
SS505h	"	" " " Screw	
202248	"	" " " Washer	
82403	"	Spool Pin (2)	
97616	"	" " Bushing	
111 c	Arm	Shaft (horizontal) S. screw	12/29 9/34

No. 132K2 MACHINE

No.									
97631	Feed Lifting Rock Shaft Connecting Rod with 158c								
158e	" " " " " " Clamping Screw								
97632	" " " " " " Hinge Pin								
SS8c	" " " " " " Screw								
1518c	" " " " " " Nut								
97633	" " " " " Crank with two 129e								
129e	" " " " " " Clamping Screw								
166d	" " " " " " End Screw								
19448	" " " " " " Slide Block								
226d	" " " " " " Cap Screw								
12424	" " " " " " Washer								
988c	" " " " " " Screw Stud								
1518e	" " " " " " Nut								
19449	" " " " " " complete, Nos. 226d, 988c, 12424 and 19448								
21361	" " " " " " Regulating Lever with 213657								
SS506c	" " " " " " Hinge Screw								
97771	" " " " " " Spring								
213657	" " " " " " Pin								
97636	Feed Rock Shaft								
97637	" " " " " " Bushing (front)								
SS519c	" " " " " " (") Set Screw								
97638	" " " " " " (back)								
SS519c	" " " " " " (") Set Screw								
97766	" " " " " " Connecting Rod (front) with 97643, and two 1186e								
SS8c	" " " " " " (") Hinge Screw								
1518c	" " " " " " (") " " Nut								
97642	" " " " " " (back) with 97643 and two 1186e								
SS8c	" " " " " " (") Hinge Screw								
1518c	" " " " " " (") " " Nut								
*97643	" " " " " " Cap								
1186e	" " " " " " " " Screw								
97639	" " " " " " Crank with two each 129e and 435c								
129e	" " " " " " Clamping Screw								
97640	" " " " " " Rock Shaft								
97641	" " " " " " Hinge Pin								
435c	" " " " " " " " Set Screw								
85527	Guide								
793d	" " " " " " Thumb Screw (2)								
7									
97644	Needle Bar (hollow)								
97645	" " " " " " Bushing (lower)								
889c	" " " " " " (") Set Screw								
97646	" " " " " " (upper)								
SS509e	" " " " " " (") Cap Screw								
46224	" " " " " " (") Oiler								
166d	Feed Rock Shaft End Screw								
889c	Machine Hinge Connection Set Screw								
*15404	Trade Mark								
15405	" " " " " " Rivet								

97795	Tension Disc (inner)								
97796	" " " (outer)								1930
97797	" " Washer (fibre)								
97800	" " (rotating) and Thread Take-up Spring, complete, Nos. SS536d, 1560d, 11122, 82446, 82525, 97683, 97696, 97698 and 97795 to 97798								
No.									
97617	Balance Wheel, 5 1/4" Pulley, with two 434c								
97791	" " 5 1/4" " (9" diam.), with two 434c, for Foot Power								
	NOTE: -Bobbin Winder No. 97793 must be used with Balance Wheel No. 97791.								
134c	Balance Wheel, Set Screw								
	NOTE: No. 97617 is sent with this machine unless otherwise specified on order.								
	NOTE: -Due to the accuracy required for Gear alignment, Bed cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.								
*97618	Bed								
46224	" " Oiler (4)								
91058	" " Slide (front)								
97619	" " (") Spring								
337d	" " (") " " Screw								
97620	" " (") complete, Nos. 91058, 97619 and two 337d								
91057	" " (back)								
180f	" " (") Screw (2)								
97621	Face Plate								
SS45f	" " " " " " Screw (2)								
97622	" " " " " " Thread Guard								
190 207d	" " " " " " Screw								237
97623	Feed Bar								
97624	" " " " " " Oil Pad (felt)								
220d	" " " " " " (") Screw								
313c	" " " " " " Screw Centre (2)								
1519c	" " " " " " Nut (2)								
97625	Feed Dog								
SS50c	" " " " " " Screw (2)								
97626	" " " " " " Eccentric								
97627	" " " " " " Adjusting Disc								
97628	" " " " " " Flange								
97629	" " " " " " Coupling with five 50083c								
50083c	" " " " " " " " Screw								
213655	" " " " " " Friction Spring Washer								
SS513e	" " " " " " " " Screw								10/29
1521e	" " " " " " " " Nut								
SS514e	" " " " " " Fulcrum Screw								10/29
1521e	" " " " " " " " Nut								
97630	" " " " " " Lifting Rock Shaft								
97634	" " " " " " Bushing (front)								
436c	" " " " " " (") Set Screw								
97635	" " " " " " (back)								
436c	" " " " " " (") Set Screw								
98484	Face Plate Thread Guard Thread Retainer								2/3

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12/32

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No.									
889c	Needle Bar	Bushing (upper) Set Screw
97648	"	"	Connecting Link
97649	"	"	"	Stud with two SS512c
SS512c	"	"	"	Clamping Screw
97650	"	"	"	Slide Block
97651	"	"	Crank with SS320c and SS370c
SS370c	"	"	"	Position Screw
SS320c	"	"	"	Set Screw
97652	Needle Clamp	with 156f, 217d ^F and 97653
156f	"	"	Screw
97653	"	"	Thread Guide
217d ^F	"	"	"	Screw
97654	Presser Bar
97655	"	"	Guide Bracket with two 1186c
1186c	"	"	"	Clamping Screw
82429	"	"	Lifter
SS186f	"	"	"	Screw
1518c	"	"	"	Nut
97656	"	"	Lifting and Releasing Lever Bracket
97657	"	"	Spring
8554	"	"	Foot Hinge Pin
97658	"	"	Plate
97659	"	"	Shank
95489	"	"	Spring
97661	"	"	(hinged), complete, Nos. 8554, 95489, 97658 and 97659
SS329f	"	"	"	Screw
1547c	"	"	"	Nut
252c	Pressure Regulating Thumb Screw
97662	Rotating Hook	with 97663, two 401d and three SS522c
97759	"	"	97662 with 97760
97764	"	"	Bobbin Case
97765	"	"	"	Nos. 337f, 662f, 50056 ^F and 97665 to 97667
97766	"	"	"	97668 with 97664
97767	"	"	"	Bobbin Retainer
97768	"	"	"	"	Screw
97669	"	"	"	"	Position Bracket
SS329c	"	"	"	"	"	Screw
97670	"	"	"	"	Retainer
97673	"	"	"	"	"	Bracket
50307d	"	"	"	"	"	Screw
97671	"	"	"	"	"	Hinge Stud
97794	Needle Clamp

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5/30

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5/29

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98475	Rotating Hook	Bobbin Case Tension Spring
SS549f	"	"	"	"	"	Adjusting Screw
889c	Rotating Hook	Bobbin Case Retainer Hinge Stud	Set Screw
97672	"	"	"	"	"	Position Spring
792c	"	"	"	"	"	"	Screw
97674	"	"	"	"	"	Spring with 97675 and 97761
*97675	"	"	"	"	"	"	Pad
*97761	"	"	"	"	"	"	Rivet
201F 247F	"	"	"	"	"	"	Screw
97667	"	"	"	"	"	Tension Spring
337f	"	"	"	"	"	"	Adjusting Screw
662f	"	"	"	"	"	"	Screw
SS522c	"	"	"	"	"	"	Screw
97676	"	"	"	"	"	Shaft
97677	"	"	"	"	"	Bushing (back)
97678	"	"	"	"	"	() Oil Pad
436c	"	"	"	"	"	() Set Screw
97679	"	"	"	"	"	(front)
97678	"	"	"	"	"	() Oil Pad
SS510c	"	"	"	"	"	() Set Screw
98437	"	"	"	"	"	Gear with SS520c and 50200c
97680	"	"	"	"	"	Case (2 pieces) with 121c and 50234d
50234d	"	"	"	"	"	"	Plug Screw
121c	"	"	"	"	"	"	Screw
50200c	"	"	"	"	"	"	Position Screw
SS520c	"	"	"	"	"	"	Set Screw
97663	"	"	"	"	"	Thread Guard
401d	"	"	"	"	"	"	Screw
97681	Slack Thread Regulator
97682	"	"	"	"	"	Bracket
148c	"	"	"	"	"	"	Set Screw
1147c	"	"	"	"	"	"	Set Screw
1560d	Tension Regulating Thumb Nut
97683	"	"	"	"	"	Releasing Disc
97684	"	"	"	"	"	Lever
646d	"	"	"	"	"	"	Hinge Screw
12329	"	"	"	"	"	"	Spring
97799-97680	"	"	"	"	"	"	Pin
SS536d	"	"	"	"	"	"	Screw Stud
82445	"	"	"	"	"	"	Spring
82446	"	"	"	"	"	"	Washer (felt)
82448	"	"	"	"	"	"	Wheel
97756	Thread Guard	(side of arm)
1143c	"	"	"	"	"	"	Set Screw

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10/29
8730
4/32

obsolete
obsolete

12/31

97769	Thread Lubricating Cup
250519	" " " Oil Pad (felt)
160c	" " " Set Screw
97772	" " " Thread Guide
97770	" " " 97769 with 160c, 97772 and 250519
89363	Retaining Disc
1110e	" " Screw Stud
1560d	" " " " Regulating Thumb Nut
2103	" " Spring
97757	Retainer, complete, Nos. 1110e, 1560d, 2103, and two 89363
82450	" " Thread Eyelet
SS501	" " " " Screw
97687	Take-up Crank
SS484e	" " " Cap Screw
97688	" " " Cotter Pin
690c	" " " " " Screw
97689	" " Lever
97690	" " " Bushing...
SS515d	" " " " Clamping Screw
97691	" " " Hinge Pin
97692	" " " Link
97693	" " " " Hinge Pin
457c	" " " " " " End Screw
430c	" " " " " " Set Screw
97694	" " " complete, Nos. 457c, SS515d and 97689 to 97693
82525	" " Spring
97696	" " " Adjusting Sleeve
97798 97697	" " " Lever
97698	" " " Regulator
443c	" " " " " Set Screw
97699	Throat Plate...
180f	" " " Screw (2)

Parts Special to No. 132K3 Machine

This machine is the same as No. 132K2 with the following exceptions:

97779	Feed Dog (SK. 21318)
97765	Presser Foot Plate
97781	" " (hinged), complete, Nos. 8531, 95189, 97659 and 97765
8575	" " Hinge Pin
97782	" " Plate (SK. 21415)
97783	" " Shank (SK. 21116)
97780	" " (hinged), complete, Nos. 8575, 95189, 97782 and 97783 (SK. 21417)
97700	" " (plain)
97701	Rotating Hook Bobbin Case Position Bracket
97702	Throat Plate for 97625
97781	" " " " 97779 (SK. 21319)

NOTE:—Feed Dog 97779, Presser Foot 97780 and Throat Plate 97781 are sent with this machine unless otherwise specified on order.

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Special Parts for Double Presser Feet for Bag Hemming

No.									
97703	Face Plate
SS32f	" " Screw (2)
97764	Feed Dog
97654	Presser Bar
97704	" " Guide Bracket with two 1229c
1229c	" " " " Set Screw
97705	" " Lifting and Releasing Lever Bracket
97706	" " Spring
97707	" Foot (right)
97708	" " (left)
SS329f	" " (") Screw
1547c	" " (") " Nut
252e	Pressure Regulating Thumb Screw (for Face Plate)
97753	Throat Plate

Accessories

No.									
84118	Machine Button with 84151 and Wood Screw 1 $\frac{1}{2}$ " No. 9 R.H.B.
216 1	Needles (6)
120342	Oiler
97664	Rotating Hook Bobbin (5)
11831	Screw Driver (large)
120378	" " (small)

From the library of: Diamond Needle Corp

Bobbin Winder

(Swinging Automatic, Left Hand)

For Machines when fitted with Balance Wheel No. 97791
for Foot Power.

This is the same as Bobbin Winder No. 97751 with the following exceptions.

No.	Description
97792	Support Bracket
97793	Bobbin Winder , complete, Nos. 346c, 2269, 4781 41441, 41446, 41894, 41896, 41897, 41899, 43270, 97745 to 97748, 97750, 97776, 97792, two 50073d and three 894d

125044

9/34

Bobbin Winder

(Swinging Automatic, Left Hand)

No.	Description
41894	Base with 149c
894d	" Screw
97745	Bobbin Holder
97746	" " Pin
41896	Frame
11441	" Hinge Pin
449c	" " " Set Screw
11897	" Oil Pad
11897	" Spring
43270	Friction Pulley with 43271, two 448c and ten 15405
43271	" " Ring (leather)
15405	" " " Rivet (brass)
448c	" " " Set Screw
97747	Spindle
97748	Stop Latch
41446	" " Hinge Pin
2269	" " Pin
97749	Support Bracket
346c	" " Screw
97774	Tension Bracket (SK. 21208)
50073d	" " Screw (2)
2102	" Disc
SS521c	" Screw Stud (SK. 21206)
889c	" " " Set Screw
1560d	" " " Thumb Nut
2103	" Spring
97775	" Thread Guard (SK. 21207)
889c	" " " Set Screw
97776	Tension, complete, Nos. SS521c, 1560d, 2103, 97774, 97775, two each 889c and 2102 (SK. 21209)
41899	Tripping Arm with 176d
176d	" " Clamping Screw
97750	" " Spring
97751	Bobbin Winder , complete, Nos. 346c, 2269, 4781 41441, 41446, 41894, 41896, 41897, 41899, 43270, 97745 to 97750, 97776, two 50073d and three 894d

125044

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125044

9/34

Foot Lifter

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No.								
91296	Foot Lever
91297	" " Bracket
91298	" " " Hinge Pin
—	" " " Screw (Wood) 1 1/4" No. 15
91299	" " Nos. 91296 to 91298 and three Wood Screws 1 1/4" No. 15
97785	" " Chain, 34" long, with 39575, 39576 and 56864
39576	" " " Hook (upper)
39575	" " " " (centre)
56864	" " " " (lower)
97801	Foot Lever, complete, Nos. 91299 and 97785
97787	Lifting Lever with 448c
97788	" " Connecting Rod
12416	" " " " Joint
76d	" " " " " Hinge Screw
1521e	" " " " " Lock Nut
694d	" " Hinge Screw
97722	" " Link
100d	" " " Hinge Screw
97723	" " Pin
448c	" " " Set Screw
97767	" " Spring
97789	Foot Lifter, complete, Nos. 76d, 100d, 694d, 1521e, 12416, 97722, 97723, 97767, 97787, 97788 and 97801
97789	Foot Lifter, complete, Nos. 76d, 100d, 694d, 1521e, 12416, 97722, 97723, 97767 and 97787 to 97788

Thread Unwinder

FOR TWO SPOOLS OF THREAD

27623	Spool Pin
98489	" Rest
98490	" " 98489 with 1149c and two 27623
225388	" " Rod
200383c	" " " Set Screw
1149c	" " Set Screw
202490	" Stand with 200383c
98491	Thread Guide with 208e
208e	" " Set Screw
—	Screw (Wood) 7/8" No. 13 (for fixing to table)
98492	Thread Unwinder, complete, Nos. 98490, 98491, 202490, 225388 and three Wood Screws 7/8" No. 13
225396	Thread Unwinder, complete, Nos. 201696j, 202490, 225388, 225392, 225395, two 225391 and three Wood Screws 7/8" No. 13